

**REMARKS**

Claims 1-8 are pending. By this Amendment, the specification, Abstract and claims 1-8 are amended. No new matter is added.

Prompt and favorable examination on the merits is respectfully requested.

Respectfully submitted,



William P. Berridge  
Registration No. 30,024

Scott M. Schulte  
Registration No. 44,325

WPB:SMS/sxb

Attachments:

Marked-Up Specification  
Clean copy of Specification  
Abstract

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**OLIFF & BERRIDGE, PLC**  
**P.O. Box 19928**  
**Alexandria, Virginia 22320**  
**Telephone: (703) 836-6400**

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## ABSTRACT

The invention relates to a A single valve to close an active control circuit for the pressure of a volume, consisting of that includes an openwork semi-rigid membrane (2) membrane having two stable positions and a seat (6).-seat. The single valve (1)-valve is actuated by a pressure differential between the inside and the outside of the semirigidsemi-rigid membrane (2).-membrane. In a first position, the single valve prevents fluid circulation and, in a second position, the single valve it-allows fluid circulation. The invention-single valve is applicable to an inflating a-and deflating valve for pneumatics of vehicles tires.

## BISTABLE MEMBRANE VALVE

### CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application is the National Stage of International Application No. PCT/FR03/001870 filed June 18, 2003. This application also claims priority from French Patent Application No. 02.08064 filed June 28, 2002. The entire disclosures of the previous applications are hereby incorporated by reference to their entirety.

### BACKGROUND

[0002] The technical scope of the The present invention is that of valves and more particularly relates to valves and to the use of these valves in inflation and deflation valves for to inflate and deflate the tire of a motor vehicle wheel.

[0003] The principle of valves allowing There exists valves that allow the remote inflation and deflation of vehicle tires is known by patents FR 87.07772, FR 90.12858 and FR 95.03299. (U.S. Patent No. 4,922,946 and French Patent Nos. 2,667,826 and 2,731,655).

The technique implemented when using these inflating and deflating valves is that of The single valves able to let (of inflation and deflation valves) allow the passage of pressurized air through to the tire when in one position, and when in another to allow air contained in the tire to escape to the exterior, and when in a resting position to exterior when in a second position, and isolate the tire by closing off the air flow circuit when in a resting position.

[0004] To achieve this, a membrane is used that is subjected to a spring and coupled with a single valve formed of a chamber and closing means. The closing means currently employed are employed is that of a ball. This system has proved its efficiency efficient in heavy vehicles.

### SUMMARY

[0005] The drawback to this system lies in the fact that, applied to light vehicles, that the internal pressure of the tire of light vehicles is much lower and the wheel spin rate is much greater than that of heavy vehicle tires whereas the wheel spin rate is much greater. tires. These different factors cause the inflating valve inflation and deflation valves to malfunction, essentially because of the centrifugal forces applied to the ball or to the vertical accelerations to which the vehicle's wheels may be subjected.

[0006] The aim of the present invention is thus to overcome thus overcomes, among other things, this problem by proposing a single valve that fulfils the same role in

~~inflation/deflation valves~~ but whose production costs are reduced and whose constituents will remain unaffected by those forces likely to generate malfunctions.

**[0007]** The present invention thus proposes the replacement of the single valve ~~constituted by comprising~~ a seat, a steel ball and a barrier grid for the ball, by a single valve constituted by a seat and a membrane having two stable positions.

**[0008]** The invention thus relates to a single valve ~~to close that closes~~ an inflation circuit ~~and and is~~ composed of a seat and ~~an openwork~~ a semi-rigid membrane ~~with one or several openings and which is structured to successively able to adopt~~ two stable positions.

**[0008]** According to one characteristic, one of the stable positions prevents the circulation of fluid whereas the other stable position allows the circulation of fluid.

**[0009]** According to another characteristic, the single valve is activated by a difference in pressure upstream and downstream of the single valve.

**[0010]** According to another characteristic, the membrane is made of a polymer (for example, rubber or latex).

**[0011]** According to yet another characteristic, the membrane is made by stamping a metal sheet.

**[0012]** According to another characteristic, the membrane is made by duplicate molding an elastomer onto a metallic core grid.

**[0013]** Advantageously, this single valve is insensitive to the centrifugal forces resulting from the high spin rate of the wheel.

**[0014]** Advantageously again, the use of this single valve allowing the number of elements in the inflation valve to be reduced, thereby reducing production costs and simplifying manufacture.

**[0015]** Another advantage lies in the fact that this single valve, in addition to the initial functions of the inflation valve, enables the gradual deflation of the tire.

#### BRIEF DESCRIPTION OF THE DRAWINGS

**[0017]** Other characteristics, particulars and advantages of the invention will become more apparent from the description given hereafter by way of illustration and in reference to the drawings, in which:

**[0018]** Figure 1a shows a top view of the bistable membrane,

**[0019]** Figure 1b shows a ~~section, along plane AA'~~, section of the bistable membrane ~~in its~~ in a first stable condition,

[0020] Figure 1c shows a section, ~~along plane AA'~~, section of the bistable membrane in its ~~in a second condition,~~

[0021] Figure 1d shows a section, ~~along plane AA'~~, section of a bistable membrane incorporating a core grid,

[0022] Figure 2a shows a section of the bistable membrane valve ~~in its~~ in a first stable condition,

[0023] Figure 2b shows a section of the bistable membrane valve ~~in its~~ in a second stable condition, and

[0024] Figures 3a to 3c are sections, at a different scale, of an inflation/ and deflation valve illustrating the use of the invention valve.

#### DETAILED DESCRIPTION OF EMBODIMENTS

[0025] The single valve proposed by the invention is ~~thus~~ composed of a seat and an openwork bistable membrane (a bistable membrane with one or several openings). This single valve is intended to be inserted into an inflation and deflation valve such as is described in ~~patent FR 95.03299~~ French Patent No. 2,731,655.

[0026] Figure 3a shows an inflation and deflation valve 10, formed of a single valve 1, a spring 12, a valve membrane 11, a base 14 and a cap 16. The valve 10 is connected to a tire, ~~not shown in the Figure, by means of tire (not shown) via the a bore in the base 14.~~ Via the a bore made in the cap 16, ~~the chamber 8-a chamber 8~~ of the valve 10 is connected to a pressurising/depressurising system ~~not shown in this Figure. (not shown)~~. The chamber 15, delimited by the valve membrane 11 and the base 14, ~~communicate~~ communicates with the exterior ~~by means of~~ via slots 13. The single valve 1 used is, according to the invention, ~~constituted by~~ includes a seat 6 and a bistable membrane 2.

[0027] Since the functioning ~~operation~~ of the inflating/deflating ~~inflation and deflation~~ valve and the pressurizing system are already described in the aforementioned patent (French Patent No. 2,731,655), reference may easily be made to this document for a more detailed explanation.

[0028] Figures 1a to 1d ~~respectively~~ show a top view of a bistable ~~membrane membrane 2~~, and a section view ~~along plane AA'~~ in both its ~~of the bistable membrane 2 in both~~ stable positions. ~~This membrane~~ The bistable membrane 2 is a body of revolution ~~constituted by~~ (i.e., cylindrical body) with a cylindrical wall and ~~an openwork~~ a bottom with openings 3. The body may be made of a semi-rigid material, for example a polymer (rubber, latex, etc.), a stamped metal sheet, or else a polymer molded over core grids 4 and 5 (by

duplicate molding an elastomer onto a metallic core grid). Another embodiment of said of the membrane may be envisaged if this if the embodiment enables the membrane 2 to have two stable positions. Figures 1a to 1c show a semi-rigid polymer membrane and Figure 1d shows a membrane with core grid. These core grids 4 and 5. The core grids 4 and 5 may for example may, for example, be made of metal or plastic. To make the membrane 2 move from the first stable condition (Figure 1b) to the second stable condition (Figure 1c), a force F must be applied oriented-inwards and at a magnitude greater than or equal to the minimal transition force  $F_1$ . This force The force  $F_1$  depends on the constitutive material or materials, the shape of the membrane membrane 2 and the temperature. Under the effect of this force F, the central part of the membrane 2 is displaced towards the inside of said of the membrane, thus moving from a high position to a low position. Conversely, to move the membrane 2 from the second stable condition into the first stable condition, a force  $F'$ , oriented outwards and greater than or equal to the minimal transition force  $F_2$  must be applied.

[0029] Figures 2a and 2b show the single valve 1, composed of the bistable membrane 2 and its and the seat 6. The seat is of seat 6 is of a revolution (i.e., cylindrical body) and incorporates at its centre a center an opening 9 of a diameter d. When the membrane is in its membrane 2 is in a first stable condition shown in Figure 2, Figure 2a, the central part of the membrane presses on the periphery of the opening 9 thereby ensuring the total isolation of the a chamber 7 inside the single valve valve 1 and the an enclosed space 8 located above the single valve valve 1. Openings 3 are positioned such that, in this in the first stable condition of the membrane, membrane 2, they do not allow fluid does not to circulate between the chamber 7 and enclosed space 8. To move from the first stable condition into the second stable condition, a force F greater than  $F_1$  must be applied to the upper part of the membrane. This force membrane 2. The force  $F_1$  is made here by the difference in pressure between the chamber 7 and the enclosed space 8. The minimal pressure enabling a change in condition is:

$$P_8 \geq P_7 + 4 * F_1 / \Pi d^2$$

Where  $P_7$  is the pressure in the chamber 7 and  $P_8$  the pressure in the enclosed space 8.

[0030] Conversely, the passage of the membrane 2 from the second stable condition into the first stable condition is made by the flow of a fluid through the openings 3, which creates a difference in pressure between the chamber 7 and the enclosed space 8. The maximal maximum condition transition pressure is thus:

$$P_8 \leq P_7 - F_2 / S$$

where  $S$  is the contact surface of the upper part of the membrane, membrane 2, subjected to the difference in pressure between the chamber 7 and the enclosed space 8.

[0031] If we consider that the openings 3 have a total area  $s$ , and that the membrane 2 has an inner diameter  $D$ , the value of  $S$  may easily be calculated:

$$S = \pi D^2/4 - s$$

[0032] The openings 3 will thus be dimensioned according to the technical characteristics of the membrane-membrane 2 and the difference in pressure required to be obtained during the flow of fluid.

[0033] Figures 3a to 3c show the integration of the single valve 1 according to the invention into an inflation and deflation valve-valve 10. Figure 3a shows the inflation and deflation valve 10 in its resting position, with the pressure in chamber 7 being identical to the tire pressure and the pressure in the enclosed space 8 substantially equal to the atmospheric pressure. A spring 12 holds the valve membrane 11 against its-against the base 14 and the bistable membrane 2 is in its-in a stable position blocking the single valve 1. The inflation and deflation valve 10 is thus fully sealed. The inflation and deflation valve 10 fitted with the single valve 1 according to the invention has a very simple technical structure where the single valve 1 has just two elements to ensure the opening and closing of the inflation and deflation valve 10. Such a single valve 1 namely improves the reliability and stability of the inflation and deflation valve 10.

[0034] Figure 3b shows the deflation of the tire where, as described in patent FR-95-03299French Patent No. 2,731,655, the enclosed space 8 is depressurized so that the pressures in chambers 7 and 15 are sufficiently greater than that in the enclosed space 8 for the spring 12 to be compressed. The valve membrane 11 moves away from its-seatthe base 14 and the air contained in the tire is able to escape via openings 13. The difference in pressure of chambers 7 and 15 with respect to enclosed space 8 keeps the bistable membrane 2 in the position in which it blocks the single valve 1.

[0035] Figure 3c shows the single valve 1 in its second stable position described above. This position enables two different operations to be performed. When the tire is being inflated, great-enough pressure ( $P_8 \geq P_7 + 4 * F_1 / \pi d^2$ ) is applied in the enclosed space 8 to trigger the single valve's change of position in the single valve 1. The fluid is thus able to flow through openings 3, the pressure in the enclosed space 8 being greater than that in the chamber 7 and the fluid flowing-flows from the enclosed space 8 to the tire.

[0036] When the single valve 1 is in this second position, slow deflation may be performed. By progressively reducing the pressure in the enclosed space 8 so as to constantly keep it slightly under that of the chamber 7, the difference in pressure is not enough for the membrane 2 to change its position and the fluid contained in the tire escapes into the pressurization/depressurization system. In this configuration, the fluid moves from the chamber 7 to the enclosed space 8 and thus performs the slow deflation of the tire. To carry out this slow deflation, the pressure  $P_8$  of the enclosed space 8, must be adjusted to as to obtain:

$$P_7 \geq P_8 \geq P_7 - F_2/S$$

where  $P_7$  is the pressure in the tire and thus in the chamber 7.

[0037] It is also possible for the pressure in the tire to be measured when the single valve 1 is in this the second stable position. By stabilizing  $P_8$  such that the flow of fluid through the single valve 1 is nil,  $P_8$  and  $P_7$  are identical, the single valve 1 remains open and the pressure in the tire may be measured using a pressure sensor in the pressure regulation system.

[0038] To return to the first stable position of the single valve 1, the pressure merely has ~~to be made~~ to drop (for example by opening the supply circuit to the enclosed space 8 towards the exterior) so as to obtain the following relation:

$$P_8 < P_7 - F_2/S$$

[0039] The single valve 1 closes and is sealed once again.

[0040] According to an exemplary aspect of the invention, this single valve is insensitive to the centrifugal forces resulting from the high spin rate of the wheel.

[0041] According to an exemplary aspect of the invention, the use of the single valve allows the number of elements in the inflation and deflation valve to be reduced, thereby reducing production costs and simplifying manufacture.

[0042] According to an exemplary aspect of the invention, the single valve, in addition to the initial functions of the inflation and deflation valve, enables the gradual deflation of the tire.